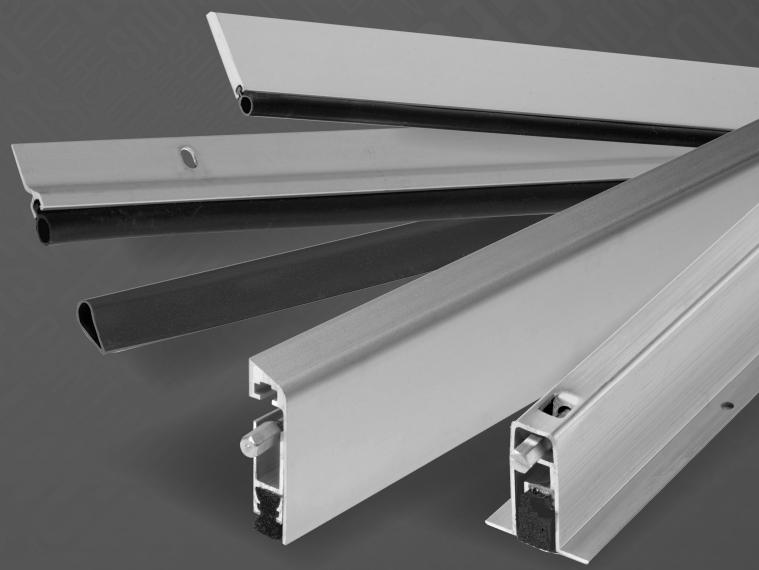


SEALS

GASKETING &
AUTOMATIC DOOR BOTTOMS



NGP-CAT-GAS-0825-A



GASKETING INDEX:

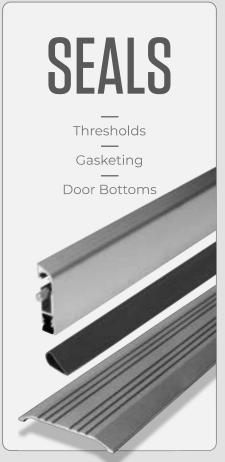
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	,,,,	

706E. G27 896. G43 1000RA G48 1015V. G48 1038N. G32 1390SP. G56 1392SP. G56 2014R. G47 2525. G16 3038N. G34 5020. G18 5040. G16 5050. G15 5050 Anti-Lig G15 5060. G16 5070. G17, G52 5075. G17 5100. G14 9115. G52 9125SS. G30 9600. G52 9750. G28 9750. G18
9605
9800. G19 81369 G51 FATT. G14













RATINGS RATING SYMBOLS LEGEND



POSITIVE PRESSURE - CERTIFIED by UL to ANSI/ULIOC. Complies with IBC, NFPA 80 and NFPA 252 for application to hollow metal fire doors rated up to 3 hours, and wood fire doors rated up to 90 minutes (some ratings vary as noted).



CERTIFIED by UL to CAN/ULC-S104 and ANSI/UL10B. Complies with NFPA 80 and NFPA 252 for application to hollow metal fire doors rated up to 3 hours, and wood fire doors rated up to 90 minutes (some ratings vary as noted).



NGP-EDGE® SEALING SYSTEM, CERTIFIED BY UL TO ANSI/ULIOC CATEGORY 'G'. Required for Category B wood fire doors to meet positive pressure requirements complying with IBC, and NFPA 252. See individual products for maximum door size and ratings.



SMOKE & DRAFT CONTROL GASKETING, CERTIFIED BY UL TO ANSI/ULIOC AND ANSI/UL 1784 CATEGORY 'H'. Complies with IBC and NFPA 105 for use on 'S' labeled positive pressure hollow metal fire doors rated up to 3 hours, and wood fire doors rated up to 90 minutes (some ratings vary as noted).



ACOUSTICAL TESTED to ASTM E90 Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements, and ASTM E2235 Standard Test Method for Determination of Decay Rates for use in Sound Insulation Test Methods.



AIR INFILTRATION TESTED to ASTM E283, Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors.



ANSI/BHMA CERTIFIED. Certified gasketing complies with American National Standard for Door Gasketing and Edge Seal Systems ANSI/BHMA A156.22, and is listed in the BHMA Certified Products Directory.



Online product listings: <u>ul.com/database</u>



LEED GREEN BUILDING

LEED (Leadership in Energy and Environmental Design) Green Building Rating System® is a national standard for developing highperformance, sustainable buildings developed by the U.S. Green Building Council. This letter highlights the eligible LEED V.4 point contributions for National Guard Products.

MRc2 Building Product Disclosure and Optimization - Environmental Product Declaration (EPD)

National Guard Products is able to provide Type III Product Specific Environmental Product Declarations for its Threshold, Gasketing, Lite Kits, Louvers and Continuous Geared Hinge products. The EPDs can be found at: nap.com/epds.

MRc3 Building Product Disclosure and Optimization - Sourcing of Raw Materials

National Guard Products is able to provide a third party reviewed corporate sustainability report that includes the environmental impacts of extraction operations and activities associated with National Guard Products' supply chain. This report was created using the Global Reporting Initiative (GRI) Sustainability Reporting framework and satisfies MRc3 Option 1. The report can be found at: ngp.com/report.

For Option 2 of the MRc3 credit, products purchased from National Guard Products are eligible to participate in the NGP Extended Producer Responsibility Program, RE-NGP managed by National Guard Products.

Additionally for Option 2 of the MRc3 credit, average percentages of recycled materials utilized in and contained in NGP products may be found at: ngp.com/leed.

MRc4 Building Product Disclosure and **Optimization - Material Ingredients**

National Guard Products is able to provide product specific Health Product Declarations Product Specific for its Threshold, Gasketing, Lite Kits and Louver products. The HPDs can be found at: nap.com/hpds.

BUY AMERICAN

REQUIREMENTS

Buv American Act

Over 99% of our products are produced in the United States as a domestic construction material, as defined in the Buy American Act (BAA) of March 1933 and amended by the Buy American Act of 1988 and FAR 52.225-9. A Buy American certificate may be obtained on our website ngp.com.

Buy America

Most of our products comply with Buy America Requirements of 49 U.S.C. 5323(j)(1), and the applicable regulations in 49 CFR part 661. Contact us for a Certificate of Compliance for your project.

Components of unknown origin are considered to have been produced or manufactured outside the United States.

Build America, Buy America

Many of our products comply with the Infrastructure Investment and Jobs Act, Build America, Buy America requirements. Contact us for a Certificate of Compliance for your project.

MATERIALS

Metal retainers for gasketing are Aluminum Alloy 6063, T5 temper, unless noted.

Architectural Bronze gasketing is Alloy CDA 385 (Copper Alloy No. C38500), Architectural Bronze.

Stainless steel gasketing is Type 304, known for its excellent corrosion resistance, high tensile strength and resistance to oxidation.

NGP utilizes a variety of gasketing materials including Vinyl, Neoprene, Silicone, Nylon Brush, Thermoplastic Elastomers (TPE), Thermoplastic Vulcanizates (TPV), Polypropylene Pile, Ethylene-Propylene-Diene-Monomer (EPDM), Polyurethane, and Intumescent Fire Seals. Product illustrations indicate the gasketing material. Properties of many primary gasket materials are listed on the perimeter seal catalog pages.

Adhesive mounted gasketing utilizes a pressure sensitive modified acrylic adhesive protected by a release liner. Once installed it provides a permanent bond in exterior or interior locations. End use temperature range is -30°F up to 250°F. Shelf life of adhesive prior to installation is one year when stored at 75°F and 50% relative humidity or less.

GASKETING FINISHES

Material	Finish	ANSI/BHMA Finish	US Finish	NGP Suffix
Aluminum:	Mill Finish Anodized Aluminum Dark Bronze/Black Anodized Polished	ANSI/BHMA 719 ANSI/BHMA 628 ANSI/BHMA 711 ANSI/BHMA 717	US27 US28 US19	None A DKB POL
Stainless Steel:	Brushed (#4)	ANSI/BHMA 630	US32D	None
Gasket Materials:	Neoprene is Black NGP-TPV is Black Polyurethane is Black Vinyl is Black, except where Silicone colors: Black, Brown Thermoplastic is Brown Nylon Brush colors: Black, G TPE colors: Brown, Charcoal Polypropylene Pile is Gray EPDM is Black	n, Clear, White ray		N N U V S T, T6

UNDERSTANDING SOUND TRANSMISSION CLASS



The Sound Transmission Class (STC) is a single-number rating of the ability of a material or an assembly to resist airborne sound transfer at the frequencies 125-4000 Hz. In general, a door system with a higher STC rating blocks more noise from transmitting through an opening.



VERY POOR LOW SPEECH **AUDIBLE**

STC

POOR

NORMAL SPEECH UNDERSTOOD EASILY AND DISTINCTLY

30-35

FAIR

LOUD SPEECH UNDERSTOOD FAIRLY WELL

GOOD

LOUD SPEECH HEARD BUT HARDLY INTELLIGIBLE

VERY GOOD

LOUD SPEECH HEARD FAINTLY

EXCELLENT

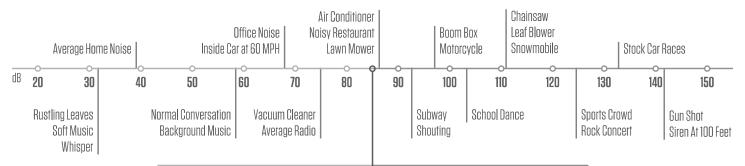
LOUD SOUNDS HEARD FAINTLY OR NOT AT ALL



RECEIVING ROOM SOUND PRESSURE LEVEL 41 DB

NOISE LEVELS

No matter what the STC door rating may be, it cannot perform without the proper STC Gasketing. Sound leaks from the perimeter of the door just like a draft of air.

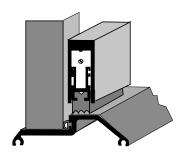


DUND TRANSMISSION CLASS (STC)

RATED SINGLE DOOR ASSEMBLIES

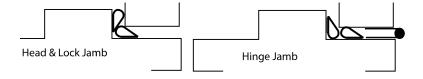
The chart below indicates the STC Rating of specially made acoustic doors using various applications of gasketing. The first column is the rating of the door panel only, tested in a static inoperable condition to determine the sound transmission through the door. The second column is the rating of the operable door installed with hardware and gasketing which provides the STC Rating of the door assembly.

Acoustical testing to ASTM E90 Standard Test Method for Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements, ASTM E2235 Standard Test Method for Determination of Decay Rates for use in Sound Insulation Test Methods, and ASTM E1332 Standard Classification for Rating Outdoor - Indoor Sound Attenuation. The Sound Transmission Class (STC) was calculated in accordance with ASTM E413 Classification for Rating Sound Insulation.



897N x 420N

STC Rating Static Door Panel	STC Rating Operable Door w/ Gasketing	Perimeter Seals	Door Bottom	Threshold
30	30	103N, 107N, 120N, 122N	420N	897N
		127N, 133N, 134N, 137N		
		137S, 303N, 700N, 700S		
30	30	130S	225S	896S
30	30	107S	220S	950S
33	31	5020	222S	513
35	33	5020	222S	513
36	33	5050	335N	513
35	34	5020, 5075	222S	513
35	35	5070, 9750	335S	896S
40	37	5020	222S	513
40	37	5075	12T	513
40	37	103N, 107N, 303N	420N	897N
40	38	•(2) 5050	335N	896S
40	39	120N, 134N, 137N,	420N	897N
		137S, 700N, 700S		
40	39	107S	220S	950S
44	39	1038N, 3038N	423N	896S
43	39	•(2) 5050	420N	412
42	40	•(2) 5050	Mortise 312V	896S
43	40	•(2) 5050	423N	896S
47	41	103NFS	423N	897N
45	42	•(2) 5050	335N	896S
47	43	•(2) 5050	423N	896S
50	43	103N, 134N	420N	897N
50	43	107S	220S	950S
51	43	159M	420N	897N
48	44	•(2) 5050	423N	896S
49	44	103NFS	423N	8434S
52	44	107N, 1038N, 3038N	420N	897N



[·] Indicates Two Rows of 5050 Installed as Follows:

STC SEAL SETS

NGP Seal Sets maintain the static door panel STC with NO DROP OFF in an operable condition, up to the STC Rating indicated.

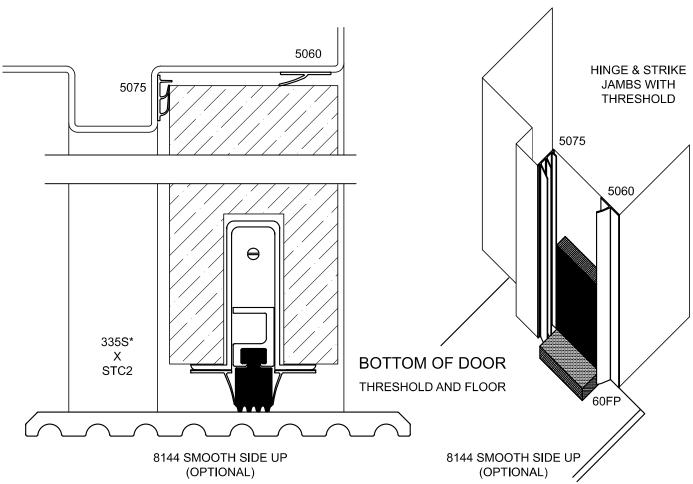
STC Seal Set	STC Rating	Perimeter Seals at Heads & Jambs	Door Bottom	Corner Pads	Threshold
1	33	5050 & 2525	312V X 131N	60FP (2 req.)	8144S*
2	45	5075 & 5060	312V X 131N	60FP (2 req.)	8144S*
3	52	5075 & 5060	335S X STC2	60FP (2 req.)	8144S*
4	52	5075 & 5060	12T6 X STC-FH	60FP (2 req.)	8144S*
5	52	5075 & 5060	225S X STC2	60FP (2 req.)	8144S*
6	52	5075 & 5060	None	None	896S-ADJ

*optional

STC Seal Set 3 Illustration

TOP OF FRAME

HEADER / JAMB AND DOOR



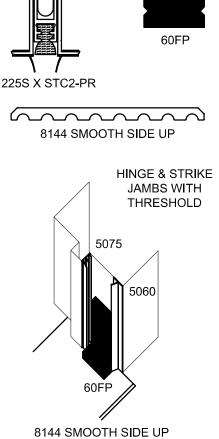
^{*}For Best Acoustic Results a 1/4" Drop is Recommended; 3/8" Drop Maximum

STC SEAL SETS

STC Seal Set	STC Rating	Perimeter Seals at Heads & Jambs	Door Bottom	Corner Pads	Meeting Edge Seals	Threshold
7	45	5075 & 5060	225S X STC2-PR	60FP (3 req.)	5060 (2 req.)	8144S*
8	45	5075 & 5060	12T6 X STC-FH	60FP (3 req.)	5060 (2 req.)	8144S*
9	45	5075 & 5060	335S X STC2-PR	60FP (3 req.)	5060 (2 req.)	8144S*

*optional **STC Seal Set 7 Illustration** 5075 5060

TOP OF FRAME **MEETING EDGE HEADER / JAMB AND DOOR INACTIVE ACTIVE DOOR** DOOR TOP 5060 **FLUSH BOLT INACTIVE DOOR** 5060 5060 5075 **BOTTOM-SURFACE** BOLT **INACTIVE** DOOR 225S* STC2-PR 8144 SMOOTH SIDE UP (OPTIONAL) 60FP



BOTTOM OF DOORS THRESHOLD AND FLOOR

(OPTIONAL)

^{*}For Best Acoustic Results a 1/4" Drop is Recommended; 3/8" Drop Maximum

SOUND TRANSMISSION CLASS (STC)

RATED PAIRS OF DOORS

SOUND TRANSMISSION CLASS (STC) RATED PAIRS OF DOORS

Pairs of doors are intrinsically more difficult to control sound transmission through. Sealing the gap between the meeting edges under the doors is challenging, requiring a combination of properly coordinated and installed gasketing to seal all gaps.

STC Rating Static Door Panel	STC Rating Operable Door w/ Gasketing	Perimeter Seals	Door Bottom	Threshold	Astragal
35	35	5020		896S	5070
35	35	5070		896S	5070
35	34	5020	222S	512	5070
35	33	5020		896S	5070

STANDARD DOORS WITHOUT SPECIAL ACOUSTIC CORES

Solid core wood doors with gasketing test to an STC Rating of approximately 28 to 30. Mineral core wood doors and Honeycomb core hollow metal doors with gasketing test to an STC Rating of approximately 32 to 36. Without gasketing these doors have no sound control and test to an STC Rating between 15 and 20.

To most effectively reduce sound transmission and maximize the acoustic performance we recommend the following be used:

PERIMETER AND DOOR BOTTOMS

107S Perimeter Seal

700S Seal at Head if a Parallel Arm Closer is Used

220S Automatic Door Bottom

(To Allow the Automatic Door Bottom to Properly Seal, Please Add a Threshold.)

MEETING EDGE OF PAIRS

109N Overlapping Astragal 5070 Adhesive Astragal **115N** Astragal Set

SCHOOL CLASSROOM DOOR STC REQUIREMENTS

ANSI/ASA S12.60 Acoustical Performance Criteria, Design Requirements, and Guidelines for schools requires interior doors opening into core learning spaces to achieve STC 30 or greater in their operable condition and interior doors into music rooms at least STC 40.



The following interprets ANSI/BHMA numbers which identify type and function of products. For products that meet ANSI/BHMA Standards, look for the BHMA certified logo next to the product in our catalog. For a complete listing, refer to the BHMA Certified Products Directory, available online at <u>buildershardware.com</u>

ANSI/BHMA A156.22

AMERICAN NATIONAL STANDARD FOR DOOR GASKETING AND EDGE SEAL SYSTEMS

1 Product Section	2 Material Description	Gask	3 seting Desc	4 Product Descrip		6 Gasketing Rating Description
"R" designates Gasketing	1. Brass or Bronze 3. Aluminum 5. Stainless Steel 0. Optional Material or None Used	A. Brush B. Neoprene, Solid C. Neoprene, Expanded, Closed Cell D. Vinyl E. Silicone Rubber F. Pile G. Thermoplastic Elastomer (TPE) H. Thermoplastic Urethane (TPU) J. Thermoplastic Rubber K. Spring Metal L. Magnetic M. Felt N. Rubber Fabric	S. Intumescent/Neoprene, Expanded, Closed Cell T. Intumescent/Vinyl U. Intumescent/Silicone Rubber V. Intumescent/ Pile W. Intumescent/ Thermoplastic Elastomer (TPE) X. Intumescent/ Thermoplastic Urethane (TPU) Y. Optional Material or None Used Z. Intumescent/ Thermoplastic Rubber	1. Head & Ja 2. Head & Ja Adjustable 3. Automatic Bottom 4. Door Swe with Drip 6. Astragal, 7. Astragal, Compens: 8. Astragal, 9. Rain Drip Gasket 10. Fire Glazi 0. Other	amb 1. Door Edge amb, 2. Door Edge, Mortise e 3. Door Face, c Door 4. Door Face, Semi-Mortise ep or Shoe cap 5. Frame Rabbet (Surface or Mortise) Cap 6. Frame Soffit (H.M.) Prame Stop (WD) 7. Frame Face ating 8. Kerf Adjustable Without 9. Stop (H.M.), Stop Face (WD) 0. Other	1. Smoke/Energy Performance Rated 4. Smoke Rated 5. Energy Performance Rated 6. Not Rated
		P. Intumescent Q. Intumescent/Brush R. Intumescent/Neoprene, Solid	тисторионе казаст	0. 0.110.		

Grade Performance (Optional field separate from ANSI Number)

1 Grade 1

2 Grade 2

3 Grade 3

INTERNATIONAL BUILDING CODE (IBC

The International Building Code (IBC) requires swinging fire doors to be tested in accordance with ANSI/UL 10C or NFPA 252, with the neutral pressure level established at 40 inches or less above the sill. This causes "positive pressure" forces against the door assembly above 40 inches.

The result is hot gases and smoke leak out between the door and frame above this level, posing a serious threat to life and safety; and on wood doors rapidly deteriorating the integrity of the door edges, requiring either a built-in or supplemental "edge sealing system" to pass the test.

Fire door assemblies in corridors and smoke barrier walls are required to be smoke and draft control assemblies tested in accordance with UL1784 allowing a maximum air leakage of 3 cubic feet per minute per square foot of door opening at ambient temperature (75°F) and elevated temperature (400°F). These assemblies require the letter "S" on the fire rating label of the door indicating compliance "when listed or labeled gasketing is also installed."

Fire doors are classified into category A or B based upon their construction and edge sealing system requirements. Fire-rated gasketing is classified as follows:



Category G - Edge Sealing Systems



Category H - Smoke and Draft Control Gasketing



Category J - Gaskets other than Category G or H.

Category A Classified Fire Doors

Hollow Metal Fire-Rated Doors Wood Fire-Rated Doors constructed with edge seals built-in during the manufacturing process.

Require Category H – Smoke and Draft Control Gasketing at perimeter and at meeting edge of pairs of "S" label doors in corridor locations or smoke barrier walls.

Require Category H – Smoke and Draft Control door bottom seals on "S" label doors where pressurization is provided to restrict smoke movement (typically controlled by HVAC system).

The following products are recommended UL Classified Category H for wood doors - 90 min. max., hollow metal doors - 3 hour max.



Perimeter: 2525, 5020, 5040, 5050, 5070, 5075



Meeting edge of pairs: 115N, 125N, 137N, 1375, 5070, 9115, 9125, 9600, 9605

Category B Classified Fire Doors

Wood Fire-Rated Doors that require the addition of a Category G classified edge sealing system in the field.

Require Category G - Edge Sealing System, at perimeter and at meeting edge of pairs.

Require Category H – Smoke and Draft Control Gasketing at perimeter and at meeting edge of pairs of "S" label doors in corridor locations or smoke barrier walls.

Require Category H – Smoke and Draft Control door bottom seals on "S" label doors where pressurization is provided to restrict smoke movement (typically controlled by HVAC system).

The following products are recommended UL Classified for both category G and H:





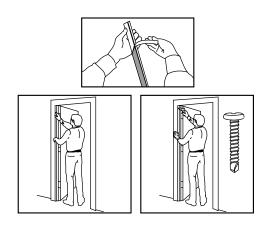
Perimeter 20 minute: 5050 Perimeter 45, 60, 90 minute: 9750

SELF-ADHESIVE GASKETING

FATT

FAST ATTACH TWO-WAY TAPE

- Fast Attach Two-Way Tape Provides an Easy and Effective Alternative for Gasketing Installation. Two-Way Tape is Applied to the Metal Housing Insuring a Quick and Easy Installation. Then for Security, 3 Tek-type Self-Drilling Screws are Provided to Further Secure Each Piece of Material to the Frame Stop. A No-Problem Installation With No Holes to Drill.
- To Order Add Suffix "FATT" to Product Number. See Price List for Products Available With this Feature.
- FATT IS NOT CLASSIFIED FOR USE ON FIRE DOORS.

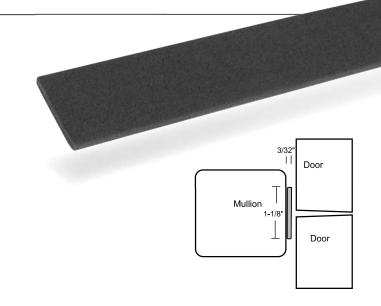


SEAL FOR MULLION APPLICATIONS

- O Closed Cell Silicone Sponge Strip 11/8" Wide x 3/32" Thick With an Adhesive Strip for Mounting Directly to the Face of the Mullion That Doors Close Against
- Available in 86" and 96" Lengths
- Self-Adhesive: See Adhesive Specifications on Page G16



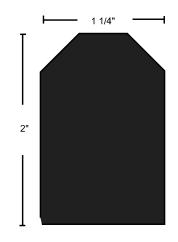
5100N Black Silicone

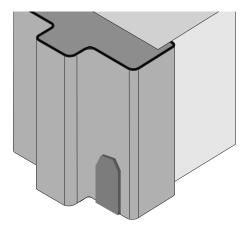


CORNER PAD

- Helps Acoustics and Seals Corner Gap for Air Leakage Control. Apply to Jamb on Hinge Side, Opposite Bottom Corner of Door Edge.
- Self-Adhesive: See Adhesive Specifications on Page G16

54CP Black Polypropylene Pile





SILICONE BULB FIRE AND SMOKE SEAL

▶ BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold, Adhesive and Energy Performance



Edge Sealing System - Category G for 20 Minute Rated **Category B Wood Doors Perimeter Application Up To:**

Single Swing 4'0 X 8'0 8'0 X 8'0

Use 9800 at the Meeting Edge of Pairs



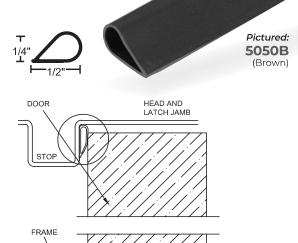
Smoke and Draft Control - Category H Up To 3 hours Hollow Metal Fire Doors Up To 90 Minutes Wood Fire Doors



Meets Requirements of RoHS Directive See Adhesive Specifications on Page G16

5050B	Brown
5050C	Charcoal
5050W	White
5050CL	Clear

Available in 17', 20', 21', 25' and 300'* Rolls *Clear Not Available in 300' Rolls



HINGE JAMB

ANTI-LIGATURE SILICONE BULB FIRE AND SMOKE SEAL

- Anti-Ligature Feature has Serrations Every 8" Designed to Break Apart Preventing it From Being Used to Hang or Strangle.
- Applications Include Psychiatric Facilities, Prisons and Other Treatment Facilities.
- Installs as a Continuous Length Providing the Same Sealing Properties for Light, Sound, Air and Smoke as Our Original 5050.
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold, Adhesive and Energy Performance



Available in 17' and 300' Rolls



Edge Sealing System - Category G for 20 Minute Rated Category B **Wood Doors Perimeter Application Up To:**

STOF

Single Swing 4'0 X 8'0 Pairs 8'0 X 8'0

Use 9800 at the Meeting Edge of Pairs



Smoke and Draft Control - Category H Up To 3 Hours Hollow Metal Fire Doors Up To 90 Minutes Wood Fire Doors



Meets Requirements of RoHS Directive See Adhesive Specifications on Page G16





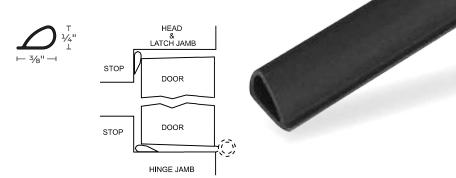
SILICONE BULB SMOKE SEAL

▶ BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold, Adhesive and Energy Performance

Available in 17', 20', 21', 25', 300' Rolls



2525C Charcoal



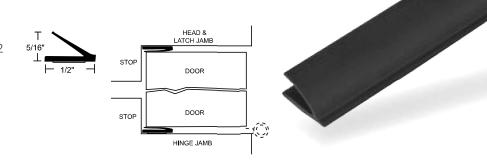
SILICONE FIN SMOKE SEAL

● BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold, Adhesive and Energy Performance

Available in 17', 20', 21', 25', 300' Rolls



5040C Charcoal



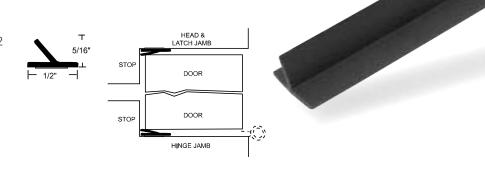
SILICONE FIN SMOKE SEAL

▶ BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold, Adhesive and Energy Performance

Available in 17', 20' and 21' Rolls



5060C Charcoal



ADHESIVE SPECIFICATIONS

Modified acrylic pressure sensitive adhesive protected by release liner. Provides high initial adhesion and long-term holding power for permanent mounting in exterior or interior locations. Resistant to aging, weathering, UV radiation, water, detergent, alcohol and the influence of chemicals. End use temperature range, long term exposure -30°F up to 250°F. Shelf life of adhesive prior to installation is one year when stored at 75°F and 50% relative humidity or less.

PROPERTIES:

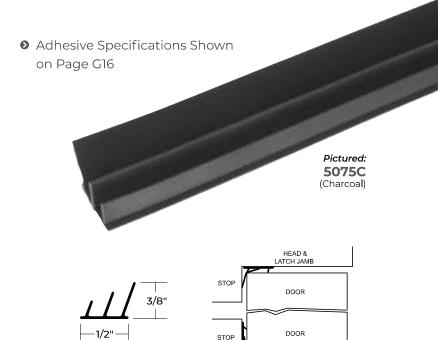
- Self-Adhesive Silicone Rubber
- Oood Abrasion Resistance
- ◆ BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold, Adhesive and Energy Performance

FLEXIBLE TRIPLE FIN SMOKE SEAL

Available in 17', 20', 21', 25" and 300'* Rolls *300' Not Available in White



5075C	Charcoal
5075CL	Clear
5075W	White*

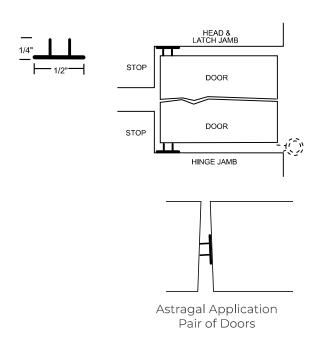


SILICONE DOUBLE SHARK FIN **SMOKE SEAL**

Smoke-Rated for Perimeter and/or Meeting Edge Astragal Applications Available in 4', 7', 8' and 9' Lengths



5070B	Brown
5070CL	Clear



HINGE JAMB

PROPERTIES:

- Self-Adhesive Silicone Rubber
- Good Abrasion Resistance
- Moisture-Resistant
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat, Cold, Adhesive and Energy Performance
- Flame-Resistant
- REACH and RoHS Compliant
- Adhesive Specifications Shown on Page G16



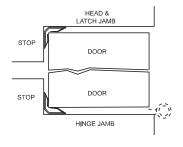
SILICONE BATWING SMOKE SEAL

Available in 3', 4', 7', 8' and 9' Lengths



5020C	Charcoal
5020CL	Clear





NGP-EDGE® SEALING SYSTEM

CATEGORY G AND H CLASSIFIED SMOKE & DRAFT CONTROL

INTUMESCENT WITH FLEXIBLE ELASTOMERIC **BULB FIRE AND SMOKE SEAL**



20, 45, 60, 90 Minute Rated Category B Wood Doors Perimeter **Application Up To:**

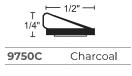
Single Swing 4'0 X 9'0 Pairs 8'0 X 9'0



Available in 36", 48", 84", 96" and 108" Lengths

Self-Adhesive: See Adhesive Specifications on Page G16





Pictured:

9750C

(Charcoal)

NGP-EDGE® SEALING SYSTEM

CATEGORY G CLASSIFIED

NGP Intumescent materials are formulated to expand at 375°F to 400°F up to 8-10 times their original thickness; completely sealing the gap around and between doors during a fire.

Pictured:

9800C (Charcoal)

INTUMESCENT FIRE SEAL

Perimeter Application:

ESS

20, 45, 60, 90 Minute Rated Category B Wood Doors Up To:

Single Swing 4'0 X 9'0 Pairs 8'0 X 9'0

Meeting Edge Application Up To 8'0 X 9'0 Pairs of Category B Wood Doors:

ESS

20 Minute Rated with Single Strip Installed



45, 60 Minute Rated with Two Strips Installed

Intumescent With Protective Skin

Sold by the Foot: 3' Minimum to 490' Reel

Self-Adhesive: See Adhesive Specifications on Page G16



9800GR	Gray
9800C	Charcoal

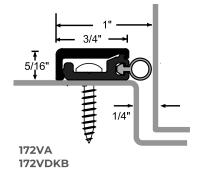


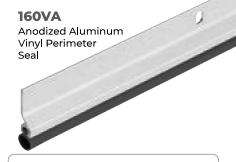
VINYL SEALS



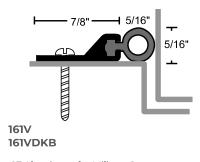
- Thermo-Plastic Vulcanizate (TPV)
- Economical
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range -40°F to 250°F
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment
- Vinyl is Black



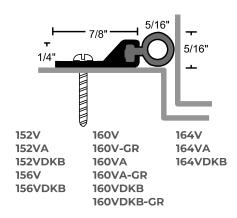




PRODUCT# SUFFIX	FINISH
A	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum
-	Vinyl is Black GR = Gray Vinyl

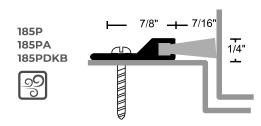


.07 Aluminum for Military Specs



OLYPROPYLENE PILE SEALS

- ◆ Temperature Range 32°F to 275°F
- Pile is Gray



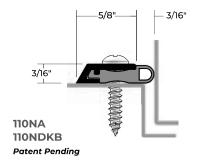
NEOPRENE SPONGE SEALS

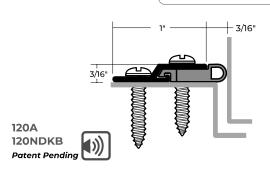


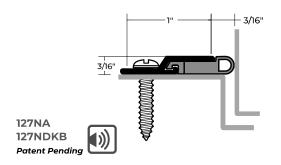
- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix Closed Cell Advanced Elastomeric Foam
- Very Good Abrasion Resistance, Tensile Strength and Memory
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range -81°F to 275°F
- Good Resistance to Ozone, Sunlight and Aging
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment
- Patent Pending Microcellular EPDM

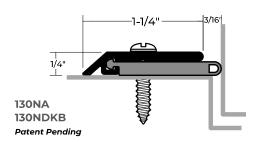
IUSNA
Anodized Aluminum
Neoprene Sponge
Seal

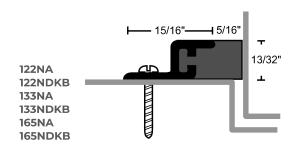
PRODUCT	#
SUFFIX	FINISH
A	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
	leoprene is Black

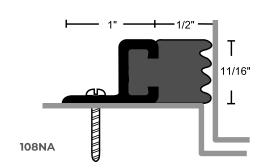












NEOPRENE BULB SEALS

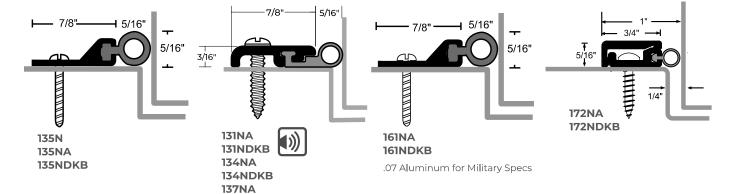


- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix
- Very Good Abrasion Resistance, Tensile Strength and Memory
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range -81°F to 275°F
- Good Resistance to Ozone, Sunlight and Aging
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment

137NA
Anodized Aluminum
Neoprene Bulb
Perimeter Seal

PRODUCT#	
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum

Neoprene is Black Polyurethane is Black



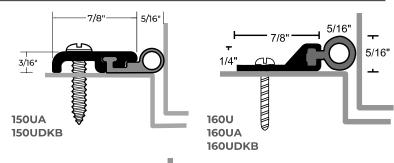
POLYURETHANE SEALS

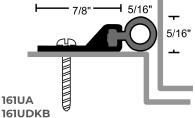
137NDKB





- Very Good Abrasion Resistance, Tensile Strength, Memory and UV Resistance
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range -76°F to 275°F
- ₱ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment





.07 Aluminum for Military Specs

SILICONE SEALS

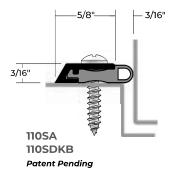


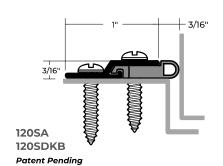
- Synthetic Rubber Polymer: Closed Cell Sponge
- Excellent Flexibility and Memory
- Flame-Resistant
- Moisture-Resistant
- Temperature Range -81°F to 300°F, Remains Flexible at Extreme Temperatures
- Excellent Resistance to Ozone, UV and Aging
- Recommended for Areas Using FM200 or Halon Fire Suppression Systems
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment
- Patent Pending Microcellular Silicone

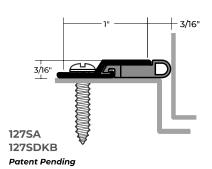


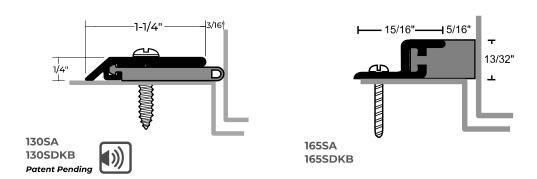
PRODUCT# SUFFIX	FINISH
A	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum

Silicone Sponge is Black









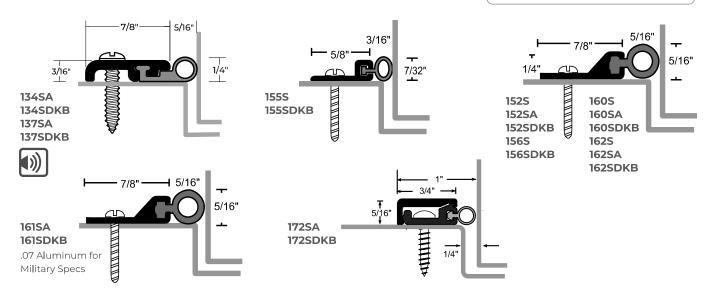
SILICONE SEALS



- Synthetic Rubber Polymer
- Excellent Flexibility and Memory
- Flame-Resistant
- Moisture-Resistant
- Temperature Range -81°F to 300°F, Remains Flexible at Extreme Temperatures
- Excellent Resistance to Ozone, UV and Aging
- Recommended for Areas Using FM200 or Halon Fire Suppression Systems
- BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold
- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment

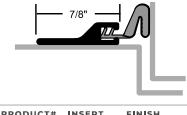


PRODUCT# SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum



FOAM SEALS

- Seamless Compression Seals Are Nearly 100% Closed Cell to Prevent Water From Penetrating Foam Cell Structure
- Extruded Skin Provides a Unique UV Resistant Barrier With Design Features that Enhance the Weather Strip's Sealing Performance
- Ompression: Recommended = 25% Minimum = 10% Maximum = 50%
- Achieves AAMA 702 Class "A" Extra High Performance Certification



PRODUCT#	INSERT	FINISH
384B	Brown	Mill
384BA	Brown	Anodized
384BDKB	Brown	D. Bronze

NYLON BRUSH SEALS

- Synthetic Polymer: Polyamide
- Excellent Abrasion Resistance, Flexibility and Memory
- Moisture-Resistant

603A

1"

D648 D648-BB D648DKB (A) (103)

603A-BB

603DKB (4)

- Retains Insecticides Well
- ▶ BHMA Certified to ANSI/BHMA A156.22 Performance Tests for Heat and Cold, in Most Common Profiles as Indicated by BHMA Certified Symbol
- REACH and RoHS Compliant
- Not Effective Against Water Penetration

602A 602A-BB

3/4"

1"

D620A

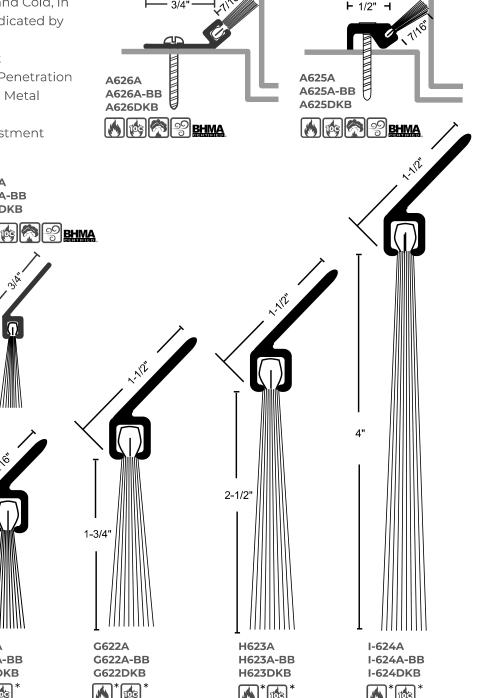
D620A-BB

D620DKB

602DKB

- ₱ #6 x ¾ Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment

PRODUCT# SUFFIX	INSERT	FINISH
Α	Gray Brush*	Anodized Aluminum
DKB	Black Brush	Dark Bronze / Black Anodized
None	Gray Brush*	Mill Aluminum

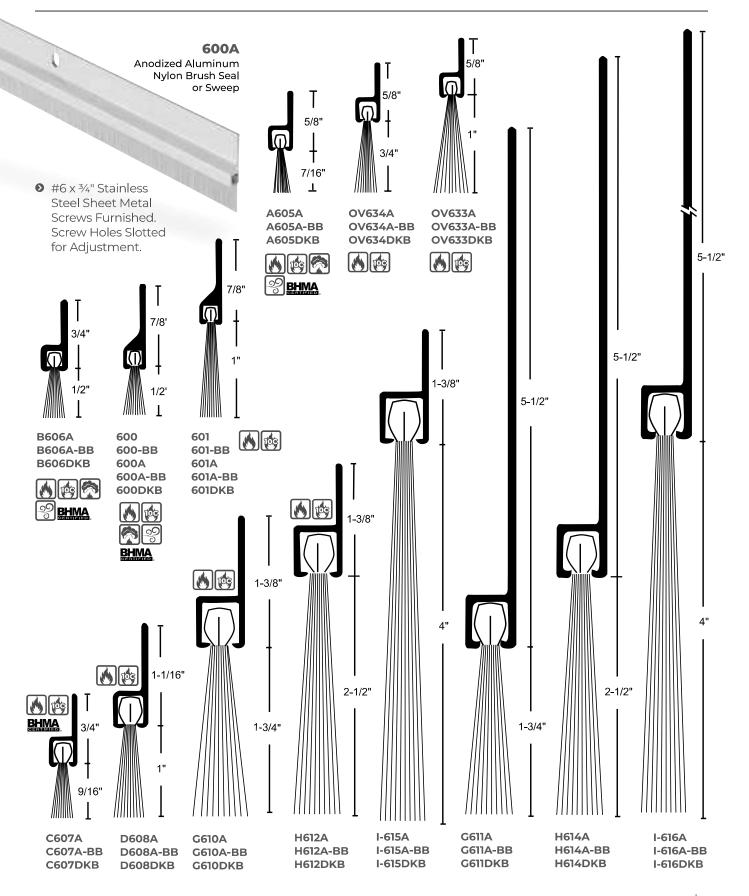




1 Hour Wood Doors

* Up To 3 Hours Metal Doors,

NYLON BRUSH SEALS



G26

PERIMETER SEALS

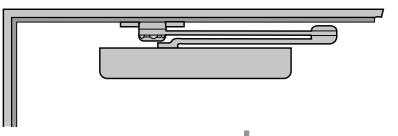
COMPATIBLE WITH PARALLEL ARM CLOSERS

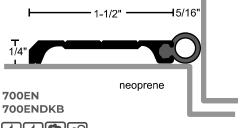
- No Break in Seal for Closer Mounting
- Ocloser and/or Overhead Holder Attach to Frame Through Weatherseal Section. Install Seal First
- Allows Mounting of Rim Exit Device Strikes Without Notching Gasketing
- Head Section Not Drilled
- Jamb Sections Furnished With Slotted Holes for Adjustment
- Self-Drilling #8 (Tek-type) Screws Furnished

700ES Mill Aluminum Silicone Perimeter Seal

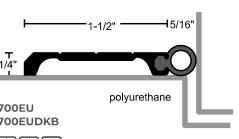
PRODUCT#	
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum

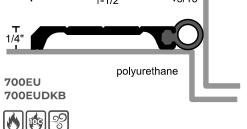
Vinyl, Neoprene, Silicone and Polyurethane are Black -BB = Black Brush

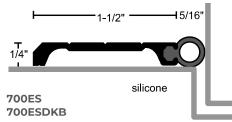




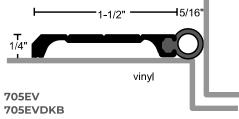




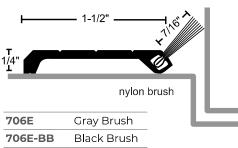












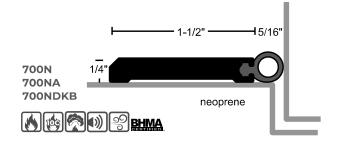


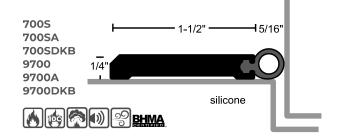
PERIMETER SEALS

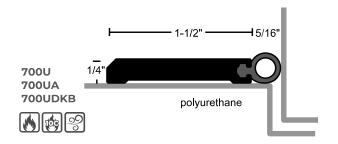
COMPATIBLE WITH PARALLEL ARM CLOSERS

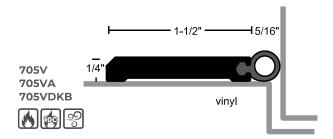
- No Break in Seal for Closer Mounting
- Closer and/or Overhead Holder Attach to Frame Through Weatherseal Section. Install Seal First
- Allows Mounting of Rim Exit Device Strikes Without Notching Gasketing
- Head Section Not Drilled
- Jamb Sections Furnished With Slotted Holes for Adjustment
- Self-Drilling #8 (Tek-type) Screws Furnished



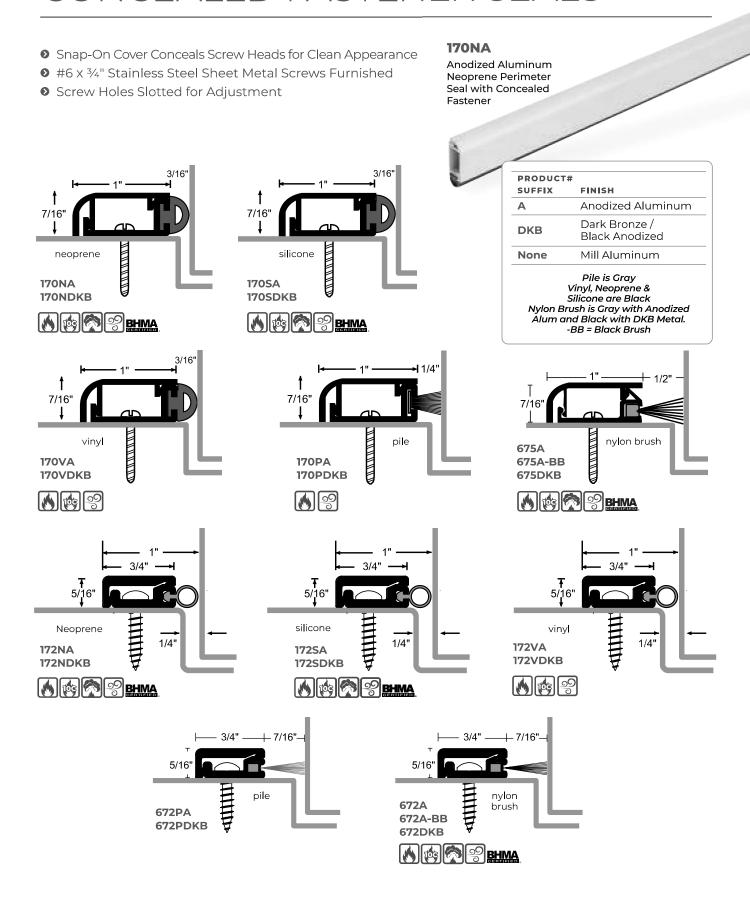








CONCEALED FASTENER SEALS

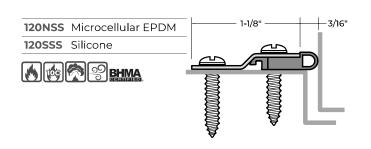


STAINLESS STEEL

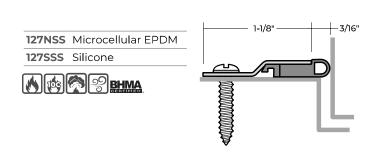
- Stainless Steel Type 304 Brushed #4 Finish (US32D, 630)
- #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment
- Microcellular EPDM, Silicone, Neoprene, Polyurethane are Black

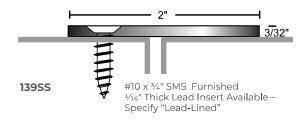
127NSS Stainless Steel Microcellular **EPDM Perimeter Seal**

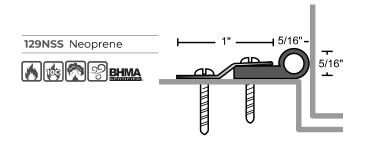
PERIMETER SEALS

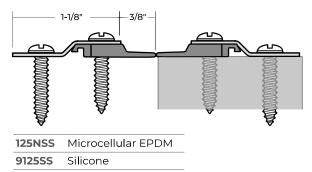


ASTRAGAL SEALS



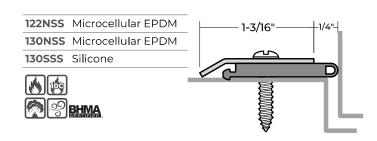








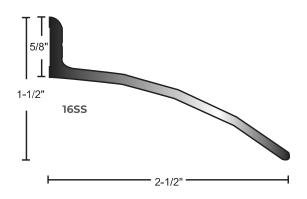
Provided as Two-Piece Set

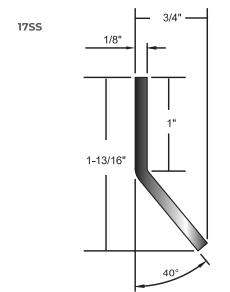


STAINLESS STEEL

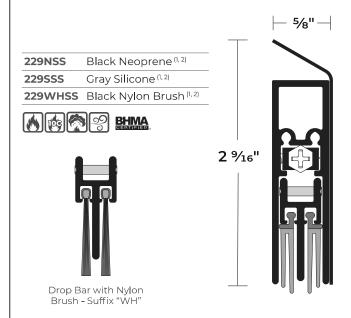
- Stainless Steel Type 304 Brushed #4 Finish (US32D, 630)
- Silicone and Neoprene are Black. Nylon Brush Available in Gray or Black (Please Specify).
- ₱ #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

RAIN DRIP GUARD





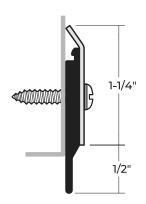
AUTOMATIC DOOR BOTTOM



DOOR	SWEEP
------	--------------

200NSS Neoprene
200SSS Silicone



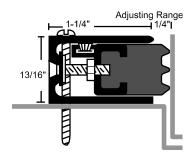


^{1.} Door Bottom is Handed. Right Hand Supplied Unless Specified. Units Under 36" NOT Field Reversible. Please Specify Handing.

^{2.} BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.

ADJUSTABLE PERIMETER SEALS

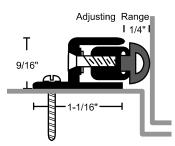
- Adjustment Screws on 10" Centers Allow Adjustment Without Re-Positioning Mounting Location
- #6 x 3/4" or #6 x 11/2" Stainless Steel SMS Furnished



PRODUCT#	INSERT	FINISH
103NA	Black Neoprene	Anodized Aluminum
103NDKB	Black Neoprene	Dark Bronze / Black Anodized



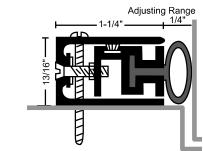
Option: Foam back seal - suffix 'FS' 103N used with Parallel Arm Door Closer requires use of #3 Bracket on page G33



PRODUCT#	INSERT	FINISH
106NA	Black Neoprene	Anodized Aluminum
106NDKB	Black Neoprene	Dark Bronze / Black Anodized
106SA	Black Silicone	Anodized Aluminum
106SDKB	Black Silicone	Dark Bronze / Black Anodized

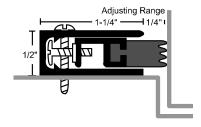






PRODUCT#	INSERT	FINISH
1038NA	Black Neoprene	Anodized Aluminum
1038NDKB	Black Neoprene	Dark Bronze / Black Anodized





PRODUCT#	INSERT	FINISH
107NA	Black Neoprene	Anodized Aluminum
107NDKB	Black Neoprene	Dark Bronze / Black Anodized
107SA	Black Silicone	Anodized Aluminum
107SDKB	Black Silicone	Dark Bronze / Black Anodized

107 used with Parallel Arm Door Closer requires use of #7 Bracket on page G33



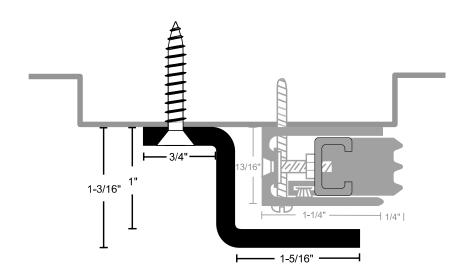
STEEL MOUNTING BRACKETS

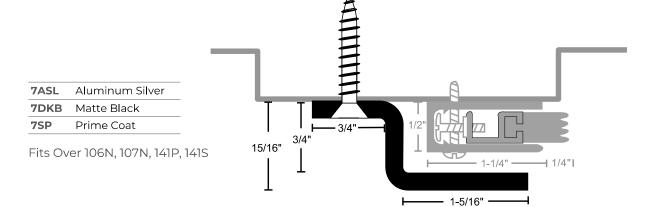


- Allows Installation of Door Closer Shoe or Rim Exit Device Strike Without Interruption or Notching of Perimeter Seals
- Furnished With #12 x 1 ½ "SMS
- ♦ 6" Long
- Powder Coat Finish

3ASL	Aluminum Silver
3DKB	Matte Black
3SP	Prime Coat

Fits Over 103N, 303N, 1038N, 3038N

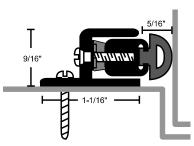




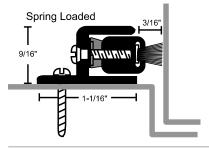
SPRING ADJUSTABLE PERIMETER SEALS

- Adjustment Screws on 10" Centers Allow Adjustment without Re-Positioning Mounting Location
- Spring-Loaded to Maintain Pressure for the Most Effective Seal
- ♦ #6 x ¾" or #6 x 1½" Stainless Sheet Metal Screws Furnished



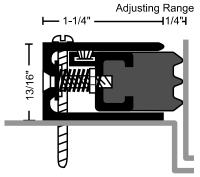


PRODUCT#	INSERT	FINISH
141NA	Black Neoprene	Anodized Aluminum
141NDKB	Black Neoprene	Dark Bronze / Black Anodized
141SA	Black Silicone	Anodized Aluminum
141SDKB	Black Silicone	Dark Bronze / Black Anodized



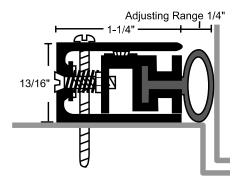
PRODUCT#	INSERT	FINISH
141PA	Gray Pile	Anodized Aluminum
141PDKB	Gray Pile	Dark Bronze / Black Anodized





PRODUCT#	INSERT	FINISH
303NA	Black Neoprene	Anodized Aluminum
303NDKB	Black Neoprene	Dark Bronze / Black Anodized





PRODUCT#	INSERT	FINISH
3038NA	Black Neoprene	Anodized Aluminum
3038NDKB	Black Neoprene	Dark Bronze / Black Anodized



AUTOMATIC DOOR BOTTOMS

All Products on This Page:



0

- SURFACE
- Mounts on Push Side of Door
- Use with a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- ◆ ADB's from 12" to 18" Can be Cut Down ½". ADB's 20" and Over Can be Cut Down up to 1½"
- Minimum Length 11½", Maximum Length 60"
- End Caps Furnished Standard
- Door Handing, RH Supplied Standard

220SA

Anodized Aluminum Automatic Door Bottom with Silicone Seal



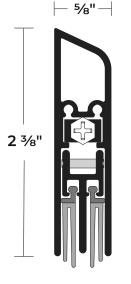
PRODUCT	#
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum

SURFACE

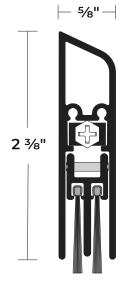
220NA	Black Neoprene (1, 2)
220NDKB	Black Neoprene (1, 2)

220SA	Black Silicone (1, 2)
220SDKB	Black Silicone (1, 2)





<u>__ 5/8" —</u>



220WHA	Black Nylon Brush (1,2)
220WHDKB	Black Nylon Brush (1,2)

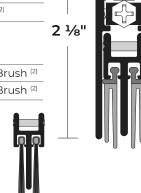






222WHA Black Nylon Brush (2)
222WHDKB Black Nylon Brush (2)

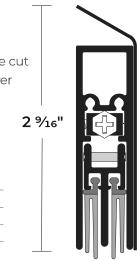
Drop Bar with Nylon Brush -Suffix "WH"



STAINLESS STEEL

- ADB's from 12" to 18" can be cut down ½". ADB's 20" and over can be cut down up to 1½"
- Minimum Length 11½", Maximum Length 60"

229NSS	Black Neoprene (1, 2)
229SSS	Gray Silicone (1, 2)
229WHSS	Black Nylon Brush (1, 2)



- 5/8" -

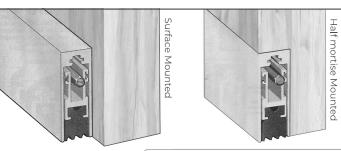
- 1. Door Bottom is Handed. Right Hand Supplied Unless Specified.
- 2. BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.

INTENTIONALLY BLANK

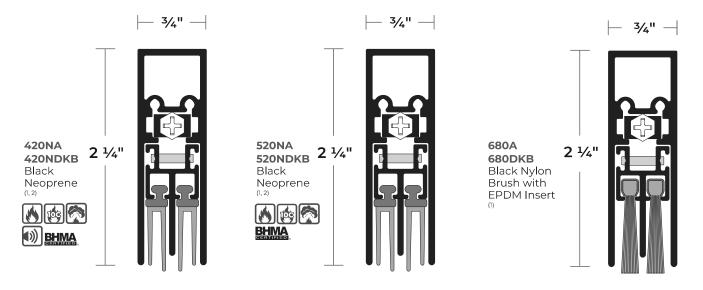
OMATIC DOOR BOTTON



- Mounts on Push Side of Door
- Use With a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- ADB's from 12" to 18" Can be Cut Down ½". ADB's 20" and Over Can be Cut Down up to 1½"
- Minimum Length 11 ½", Maximum Length 60"
- End Caps Furnished Standard



PRODUCT# Suffix finish		
A Anodized Aluminum		
DKB	Dark Bronze / Black Anodized	



- 1. For Half Mortise Applications Specify HM in Item Number Prior to Finish (ie: 420NHMDKB).
- 2. BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.

AUTOMATIC DOOR BOTTOMS

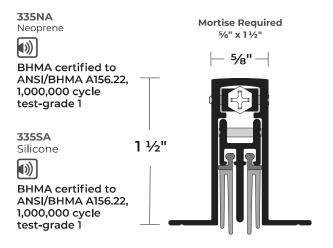
MORTISE

All Products on This Page:



- Use With a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- ADB's from 12" to 18" Can be Cut Down ½". ADB's 20" and Over Can be Cut Down up to 1½"
- End Caps Furnished Standard
- Furnished ½" Shorter Than Ordered to Fit Within Net Door Size (i.e. 36" is Furnished 35 ½")





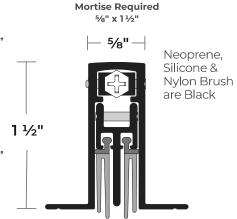
Available 11" to 60" in Length Fits Wood Fire Door Mortise Restrictions 225NA
Neoprene
BHMA certified to
ANSI/BHMA A156.22,
1,000,000 cycle
test-grade 1

225SA Silicone



BHMA certified to ANSI/BHMA A156.22, 1,000,000 cycle test-grade 1

225WHA Nylon Brush BHMA certified to ANSI/BHMA A156.22, 1,000,000 cycle test-grade 1



Available 11" to 60" in Length
Fits Wood Fire Door Mortise Restrictions

HOLLOW METAL DOORS

- ▶ Fits in 15/8" x 3/4" Channel. A "Furring Strip" May Be Used to Lower Automatic Door Bottom When a Deeper Channel is Used
- Furnished ½" Shorter Than Ordered to Fit Within Net Door Size (i.e. 36" is Furnished 35½") Length May Be Field Cut up to 1½"
- Fire Ratings Apply to Metal Doors Only
- ₱ #6 x ½" Tek Screws Furnished
- End Caps Not Available
- ◆ Available 12" to 60" in Length

320SA

Clear Anodized Aluminum Automatic Door Bottom for Hollow Metal Doors with Silicone Seal

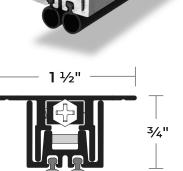
320NA

320SA

320VA Vinyl

Silicone

Neoprene

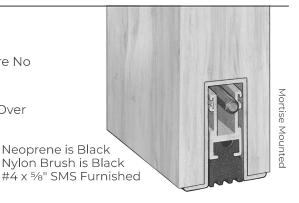


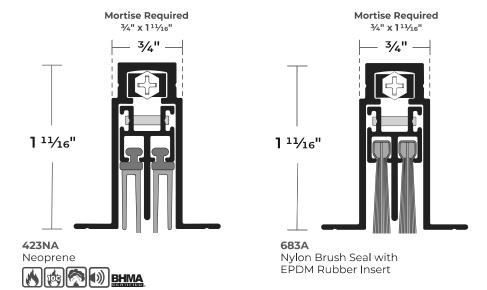
AUTOMATIC DOOR BOTTOMS

HEAVY-DUTY MORTISE



- Fits Wood Fire Door Mortise Restrictions
- Use With a Threshold for Maximum Sealing Capability
- Nylon Brush Recommended for Carpet Applications Where No Threshold Is Provided
- Specify Exact Net Length Required to Avoid Field Sizing
- ◆ ADB's from 12" to 18" Can be Cut Down ½". ADB's 20" and Over Can be Cut Down up to 1½"
- Anodized Aluminum End Caps Furnished Standard.
 DKB End Caps Available Please Specify
- Furnished ½" Shorter Than Ordered to Fit Within Net Door Size (i.e. 36" is Furnished 35 ½")





Available 11" to 60" in Length.

BHMA Certified to ANSI/BHMA A156.22, 1,000,000 Cycle Test-Grade 1.

ACOUSTICAL DOOR SHOES

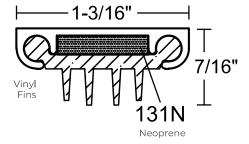
- Aluminum Alloy 6063, T5 Temper
- Thermoplastic Polymer: Polyvinyl Chloride Formulated with an Environmentally Friendly Bio-Based Plasticizer
- Economical
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range 0°F to 140°F
- Oxidative Degradation From Age and Exposure to Cold, Heat and UV Causes Hardening, Loss of Memory and Resilience, Cracking, Crazing and Discoloration
- ₱ #6 x ¾ Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

312V X 131N 312VDKB X 131N



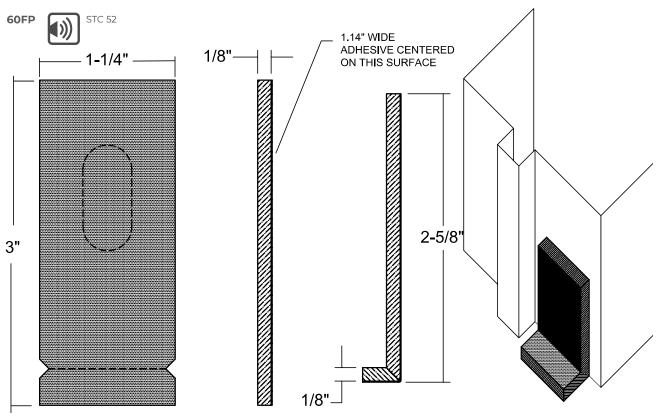
STC 45





STC RATED ACOUSTICAL FOAM PAD

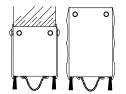
- Foam Seal Self-Adhesive
- Helps Acoustics and Seals at Corner Gap
- Apply to Jambs on Hinge and Strike Side
- Available as Set of 2 Pads
- Color is Black



EXTENDED DOOR SHOES

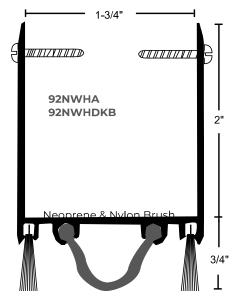


- #6 x 3/4" Stainless Steel SMS Furnished
- End Caps Available -Sold Separately

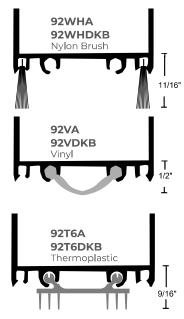


SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum
Nylon Bi	Vinyl is Black Neoprene is Black noplastic is Dark Brown rush Is Gray* with Anodized um; Black with DKB Metal

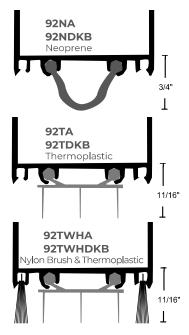
92 SERIES



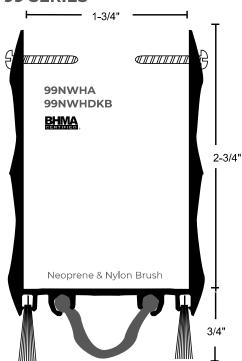
GASKETING OPTIONS:



*Specify Black Brush if Desired

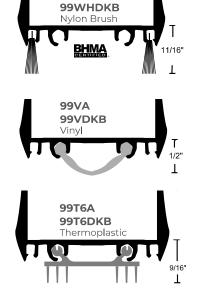


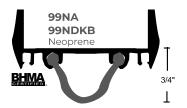
99 SERIES

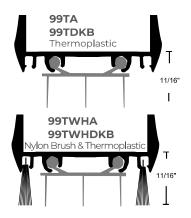


GASKETING OPTIONS:

99WHA





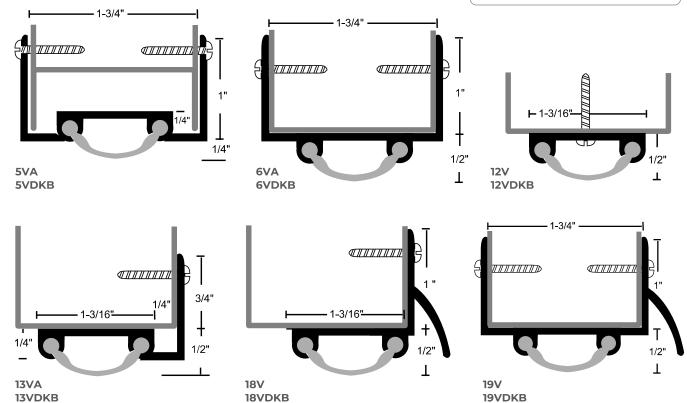


SMOOTH VINYL DOOR SHOES

- #6 x 3/4" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment



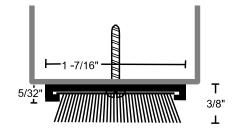
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum



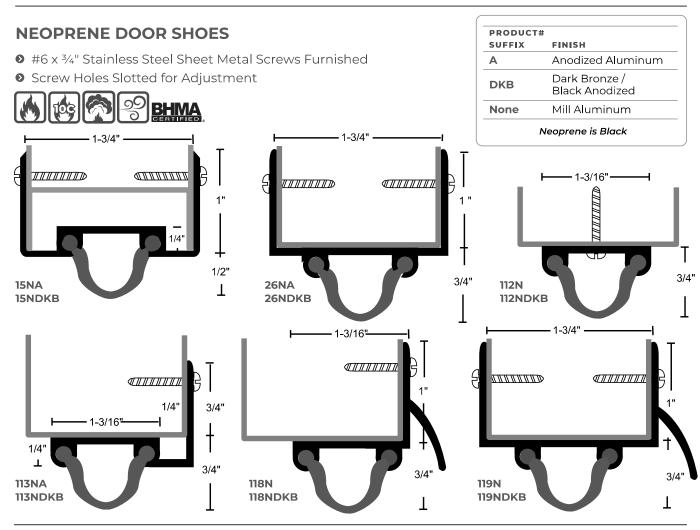
LENE PILE DOOR SHOES

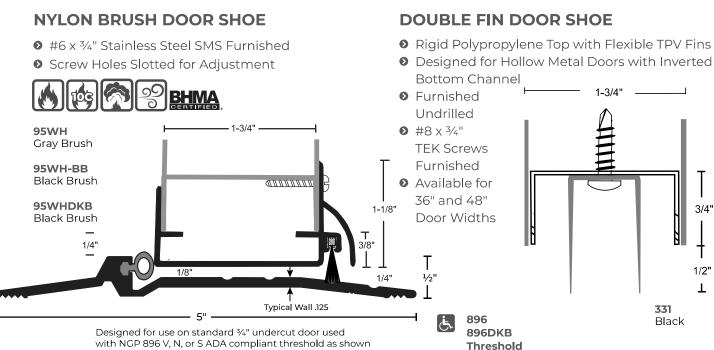
- ♦ #6 x ¾" Stainless Steel SMS Furnished
- Pile is Gray

254P **254PDKB**



NEOPRENE, NYLON BRUSH, DOUBLE FIN



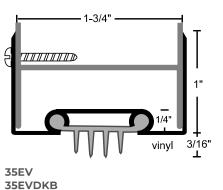


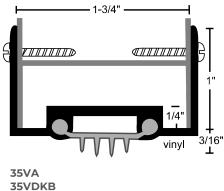
FINNED VINYL DOOR SHOES

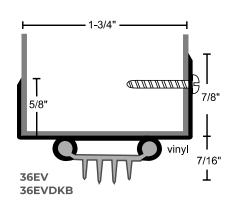


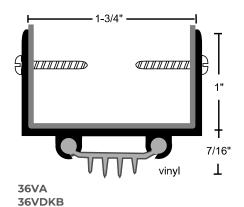
- ♦ #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

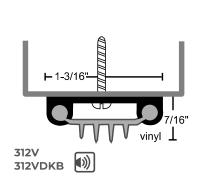
PRODUCT# SUFFIX FINISH		
A	Anodized Aluminum	
DKB	Dark Bronze / Black Anodized	
None	Mill Aluminum	
	Vinyl is Black	

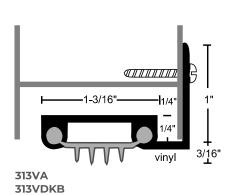


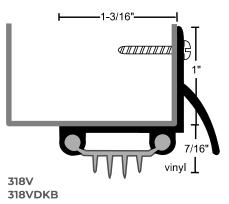


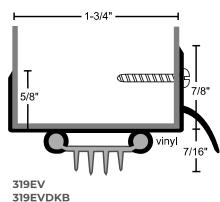


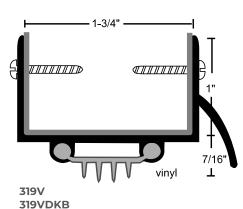








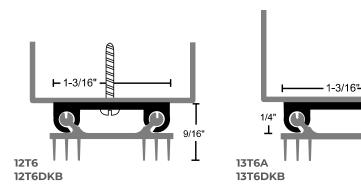




THERMOPLASTIC DOOR SHOES



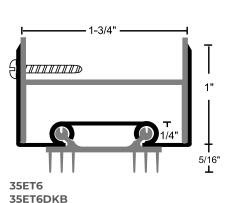
- Thermoplastic Polymer Seal with Rigid Base and Soft Vinyl Fins
- ◆ 48" Maximum Length
- #6 x 3/4" Stainless Steel SMS Furnished

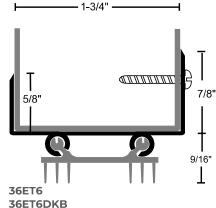


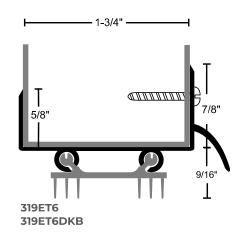
SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum

3/4"

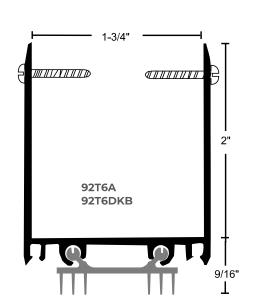
1/4

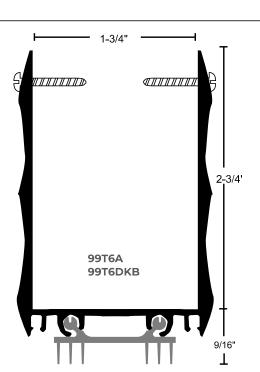


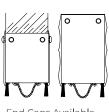




EXTENDED DOOR SHOES

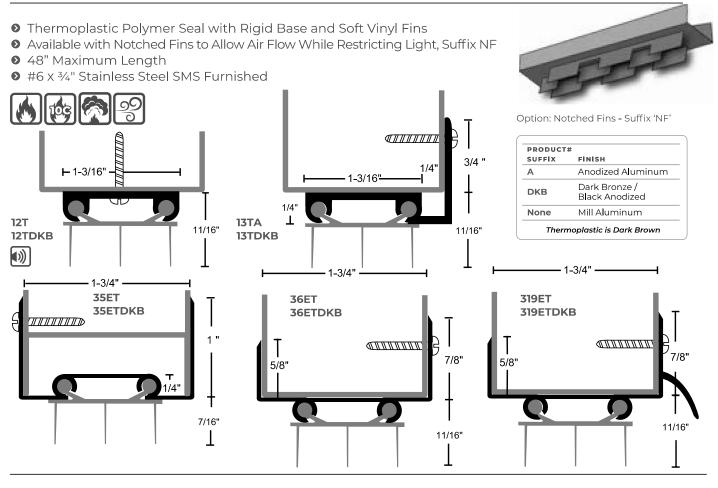




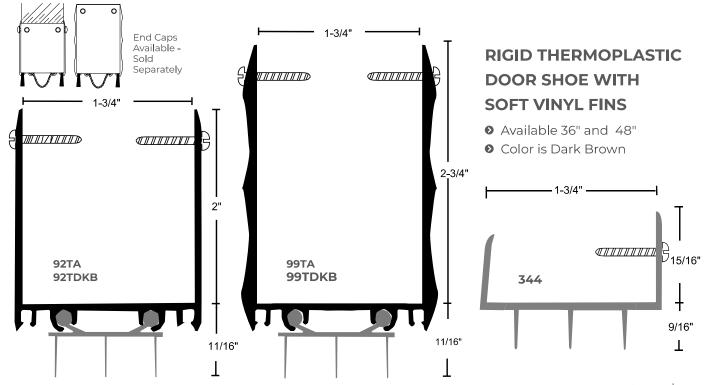


End Caps Available -Sold Separately

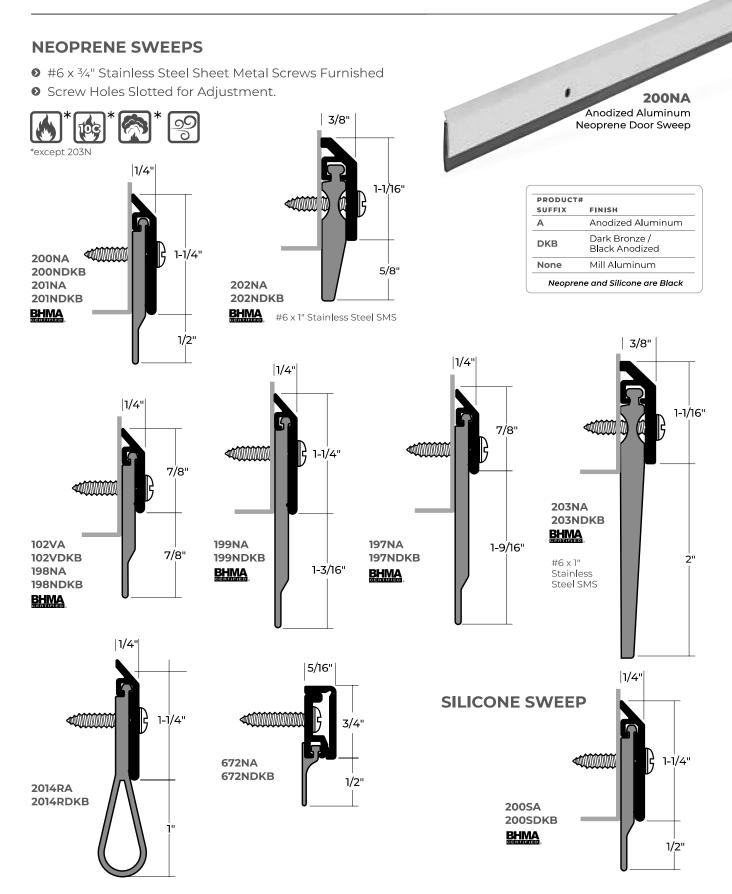
THERMOPLASTIC DOOR SHOES



EXTENDED DOOR SHOES

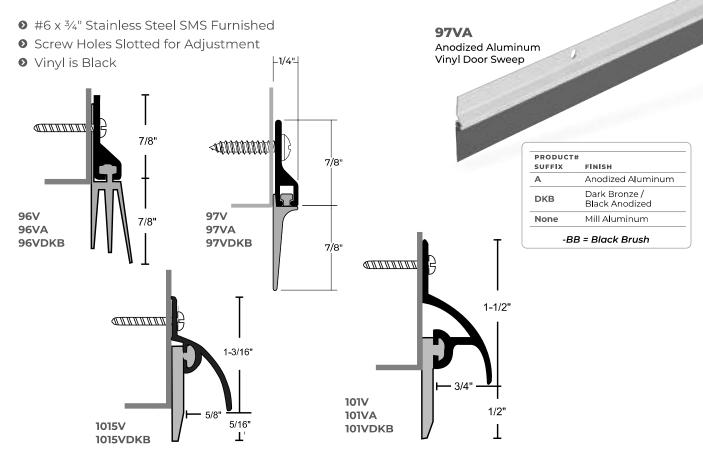


NEOPRENE AND SILICONE SWEEPS



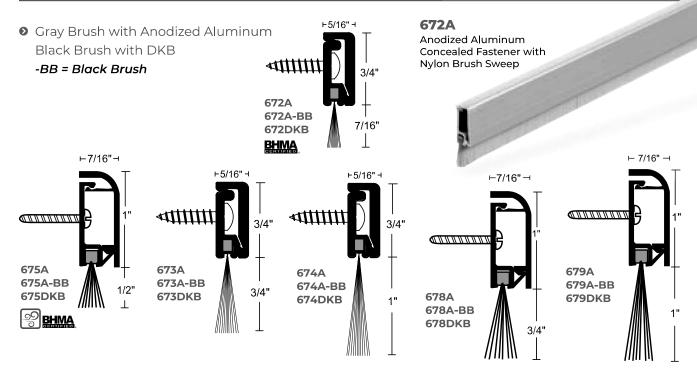
VINYL SWEEPS



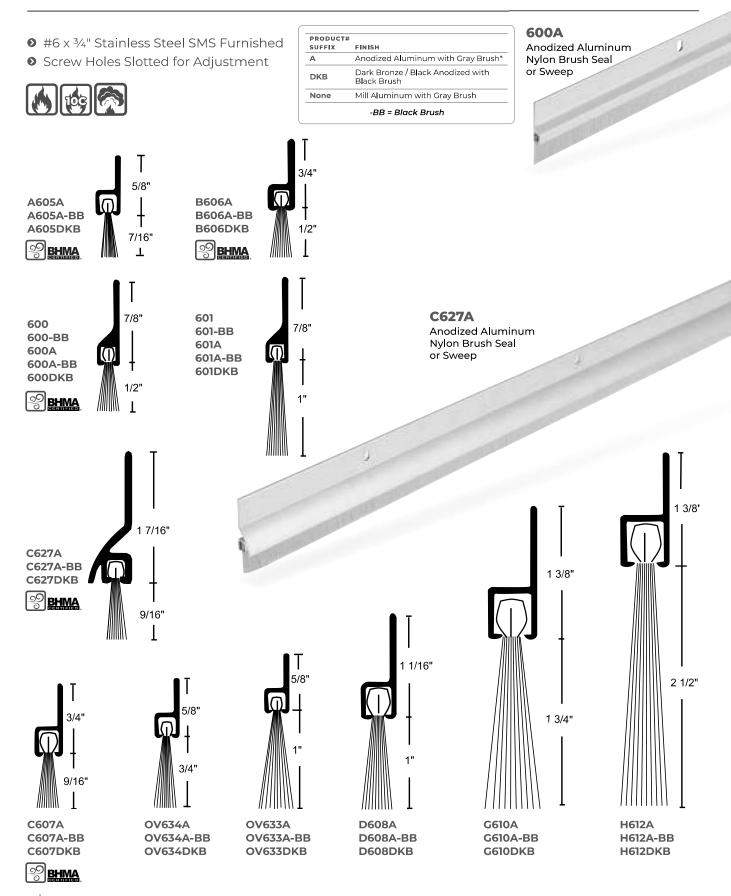


CONCEALED FASTENER NYLON BRUSH SWEEPS





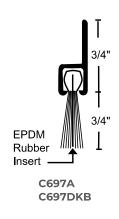
NYLON BRUSH SWEEPS

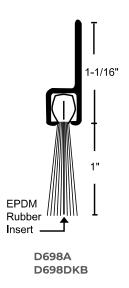


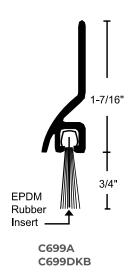
WITH EPDM RUBBER INSERT

- EPDM Rubber Insert Protects Against Water Penetration and Provides an Effective Bottom Seal for Exterior Doors
- Excellent Abrasion Resistance, Flexibility and Memory
- Moisture-Resistant
- Retains Insecticides Well
- ◆ Temperature Range 60°F to 350°F
- ₱ #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment

PRODUCT#	
SUFFIX	FINISH
Α	Clear Anodized with Black Brush
DKB	Dark Bronze /Black Anodized with Black Brush





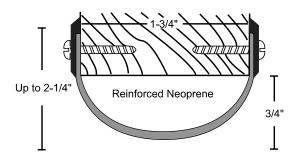


DOOR BOTTOM SEALS

- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix
- Flame-Resistant
- Moisture-Resistant
- Sood Resistance to Ozone, Sunlight and Aging

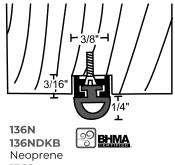
PRODUCT# SUFFIX FINISH		
A Anodized Aluminur		
DKB Dark Bronze / Black Anodized		
None	Mill A l uminum	
Ned	oprene & Silicone are Black	

81369N Mill Aluminum Overhead Door **Bottom Seal**



For 13/4" Doors: 14RA-13/4" 14RDKB-13/4"

For 21/4" Doors: 14RA-2 1/4" 14RDKB-21/4"



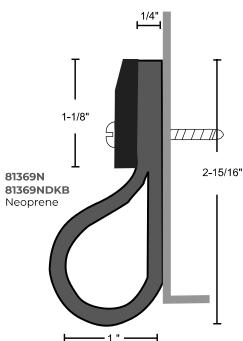
136S 136SDKB

Silicone



Mortise 7/16" Wide x Desired Depth. #2 SMS Furnished





#8 x 1-1/4" Stainless Steel SMS



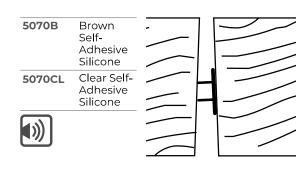
- Synthetic EPDM Rubber in Polypropylene Thermoplastic Matrix
- Very Good Abrasion Resistance, Tensile Strength and Memory
- Flame-Resistant
- Moisture-Resistant
- ◆ Temperature Range -81°F to 275°F
- Sood Resistance to Ozone Sunlight and Aging

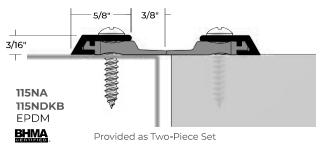
SMOKE-RATED ASTRAGAL SEALS MINISTER MINISTER

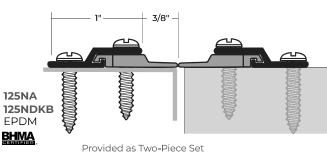


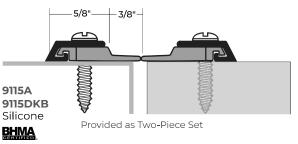
- Fire-Rated Astragal Seals Cannot Replace any Astragal Required on the Door by the Door Manufacturer to Maintain its Fire Label. IBC, NFPA 80, NFPA105, and NFPA 252 Require the Gap at the Meeting Edge Between Fire Labeled Doors Must Not Exceed 1/8"
- ₱ #6 x ¾" Stainless Steel Sheet Metal Screws Furnished
- Screw Holes Slotted for Adjustment

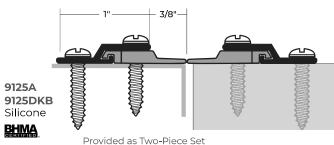
METAL	EPDM	NEOPRENE	SILICONE	NYLON+
A - Anodized Aluminum	Black	Black	Black	Gray
DKB - Dark Bronze / Black Anodized	Black	Black	Black	Black
No Suffix - Mill Aluminum	Black	Black	Black	Gray

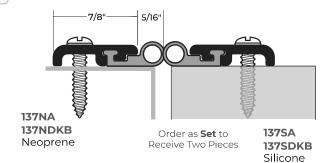


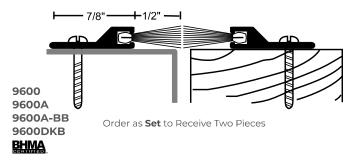


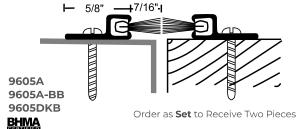


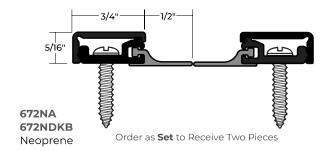






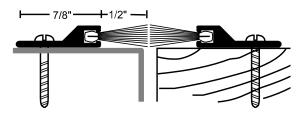






SURFACE MOUNTED ASTRAGAL SETS

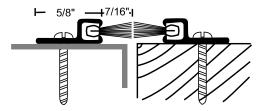
- #6 x ¾" Stainless Steel SMS Furnished
- Screw Holes are Slotted for Adjustment



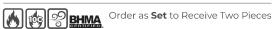
PRODUCT#	INSERT	FINISH
600	Gray Nylon Brush	Mill Al
600-BB	Black Nylon Brush	Mill Al
600A	Gray Nylon Brush	Anodized Al
600A-BB	Black Brush	Anodized Al
600DKB	Black Nylon Brush	Dark Bronze / Black Anodized

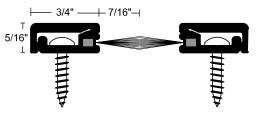


Order as **Set** to Receive Two Pieces



PRODUCT#	INSERT	FINISH
A605A	Gray Nylon Brush	Anodized Al
A605A-BB	Black Nylon Brush	Anodized Al
A605DKB	Black Nylon Brush	Dark Bronze / Black Anodized

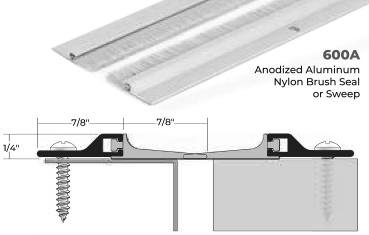




PRODUCT#	INSERT	FINISH
672A	Gray Nylon Brush	Anodized Al
672A-BB	Black Brush	Anodized Al
672DKB	Black Nylon Brush	Dark Bronze / Black Anodized

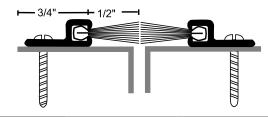


Order as **Set** to Receive Two Pieces



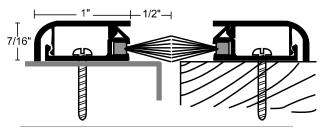
PRODUCT#	INSERT	FINISH
97V	Black Vinyl	Mill Al
97VA	Black Vinyl	Anodized Al
97VDKB	Black Vinyl	Dark Bronze / Black Anodized

Order as Set to Receive Two Pieces

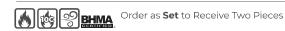


PRODUCT#	INSERT	FINISH
B606A	Gray Nylon Brush	Anodized Al
B606A-BB	Black Nylon Brush	Anodized Al
B606DKB	Black Nylon Brush	Dark Bronze / Black Anodized





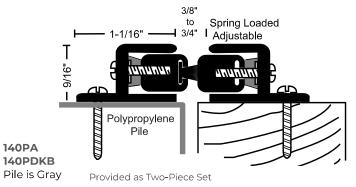
PRODUCT#	INSERT	FINISH
675A	Gray Nylon Brush	Anodized Al
675A-BB	Black Brush	Anodized Al
675DKB	Black Nylon Brush	Dark Bronze / Black Anodized





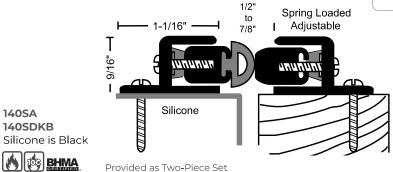
SPRING ADJUSTABLE ASTRAGAL SETS

- Adjustment Screws on 10" Centers Allow Adjustment of the Seal Without Re-Positioning Mounting Location
- Spring-Loaded to Maintain Constant Pressure for the Most Effective Seal



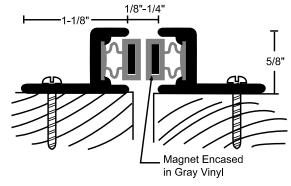


SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill Aluminum

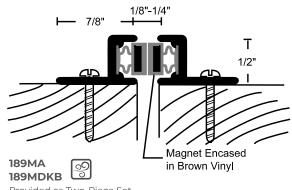


MAGNETIC ASTRAGAL SETS

- ♦ #6 x ¾ Stainless Steel SMS Furnished
- Screw Holes are Slotted for Adjustment
- Not Recommended for Use on Metal Doors

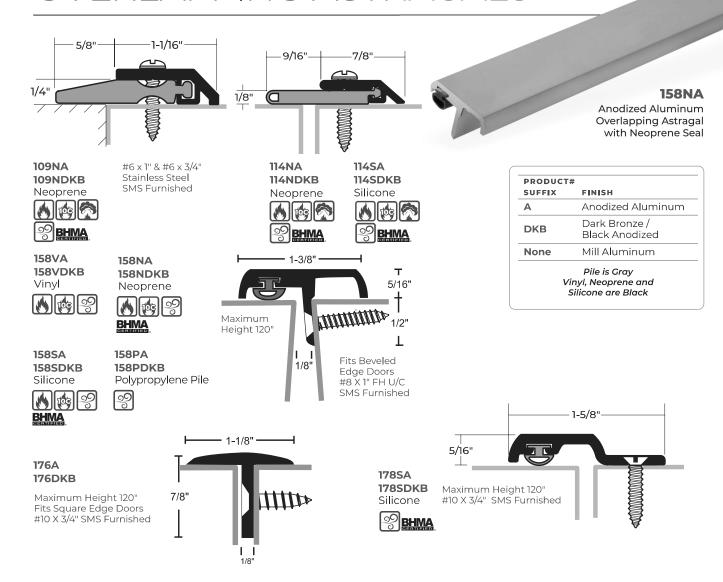




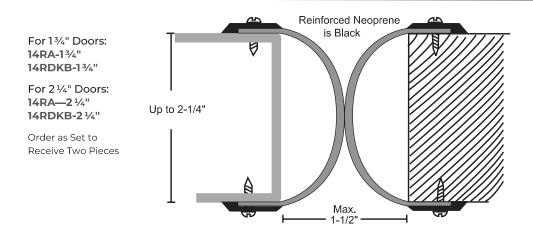


Provided as Two-Piece Set

OVERLAPPING ASTRAGALS



SPECIALTY ASTRAGAL



SOLID METAL ASTRAGALS

- ₱ ½16" Thick Lead Insert Available Specify "Lead-Lined"
- Available with SNB, Specify

139SP Steel Prime Coat

139SPDKB Steel Dark Bronze



Furnished with #12 x 11/4" SMS. Can Replace Astragal Required by the Door Manufacturer on Wood or Metal Fire-Rated Doors. IBC, NFPA80, NFPA 252 Require the Gap at the Meeting Edge Between Fire Labeled Doors Must Not Exceed 1/8". Astragal Must Overlap Gap and Inactive Door Minimum of 3/4".

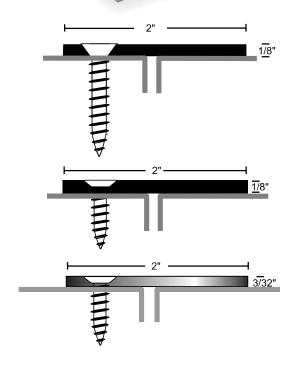
139A **Anodized Aluminum**

Aluminum Dark Bronze / **Black Anodized**

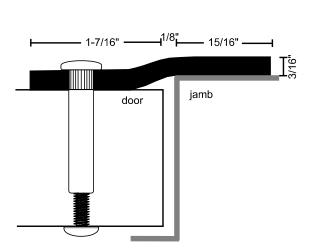
#10 x 3/4" SMS Furnished

139SS Stainless Steel

Type 304 Brushed #4 Finish (US32D, 630) #10 x 3/4" SMS Furnished



STEEL SECURITY ASTRAGALS

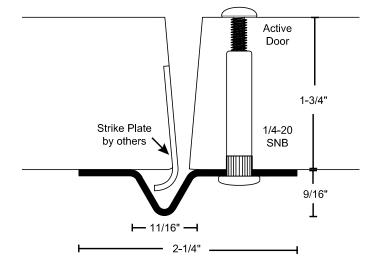


1392SP **Steel Prime Coat** Maximum Height 120" #1/4-20 SNB's Furnished



1390SP-95-1/8" **Prime Coat**

1390SP-83-1/8"



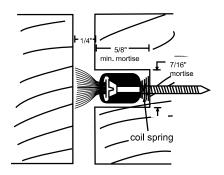
No Notching or Field Cutting 14 Ga. Galvanneal Steel Needed for Curved Lip Strikes





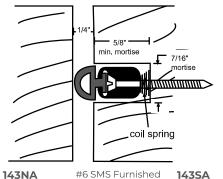
139SP Steel Astragal

MORTISED ASTRAGALS



143PA **143PDKB** Polypropylene Pile

#6 SMS Furnished



#6 SMS Furnished

151N Neoprene ঞ্জ<mark>িBHMA</mark>

1515

151V

Vinyl

9

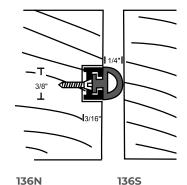
Silicone **PARTIE**

143SDKB Silicone





SUFFIX	FINISH
Α	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
None	Mill A l uminum
V	Brush* and Pile are Gray inyl, Neoprene and Silicone are Black -BB = Black Brush



136N **136NDKB** Neoprene

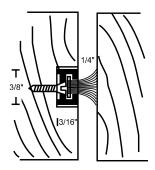
136SDKB Silicone

143NDKB

Neoprene

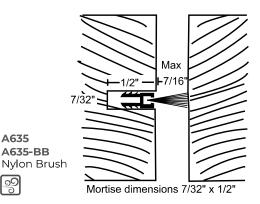


Mortise Dimensions 7/16" Wide x Desired Depth. #2 SMS Furnished

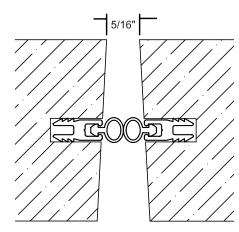


136P **136PDKB** Polypropylene Pile

Mortise Dimensions 7/16" Wide x Desired Depth. #2 SMS Furnished



Order as **Set** to Receive Two Pieces Maximum Length 108"



Mortise Dimensions 7/32" Wide x 1/2" Order as **Set** to Receive Two Pieces Maximum Length 108"

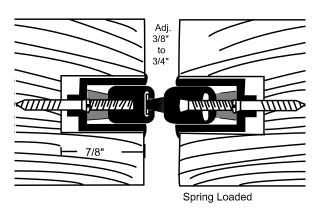
A635

9

SPRING ADJUSTABLE MORTISED ASTRAGALS

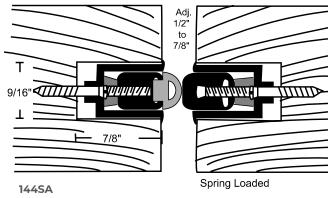
- Adjustment Screws on 10" Centers Allow Adjustment of the Seal Without Repositioning Mounting Location
- Spring-Loaded to Maintain Constant Pressure for the Most Effective Seal

PRODUCT# SUFFIX	FINISH
A	Anodized Aluminum
DKB	Dark Bronze / Black Anodized
c	Pile is Gray licone is Black



144PA 144PDKB Polypropylene Pile Mortise Dimensions %16" Wide x 7/8" #8 x ¾" SMS Furnished

Provided as Two-Piece Set

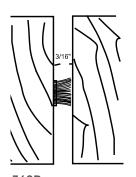


144SDKB Silicone

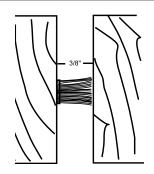
Mortise Dimensions %16" Wide x 7/8" #8 x ¾" SMS Furnished

Provided as Two-Piece Set

ESIVE PILE ASTRAGALS

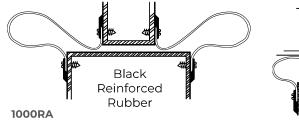


Polypropylene Pile

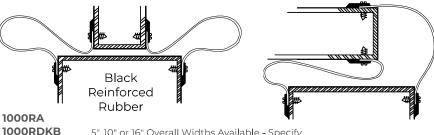


Polypropylene Pile

- Seals and Closes Gap at Heel of Double-Acting or Center **Pivoted Doors**
- #6 x ¾ "Stainless Steel Sheet Metal Screws Furnished



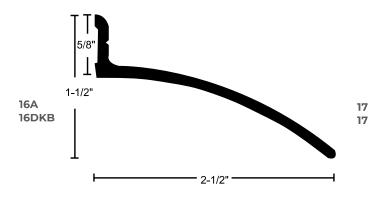


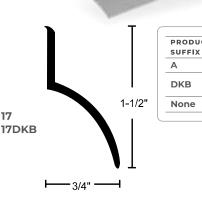


GUARDS / SEALS

RAIN DRIP GUARDS

₱ #6 x ¾" Stainless Steel SMS Furnished





PRODUCT#
SUFFIX FINISH
A Anodized Aluminum
Dark Bronze /

Black Anodized

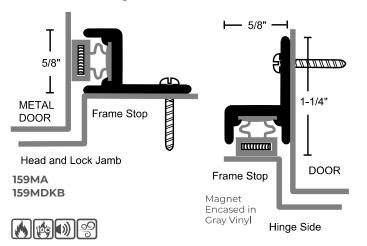
Mill Aluminum

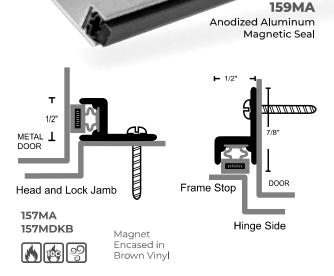
Anodized Aluminum

16A

MAGNETIC SEALS

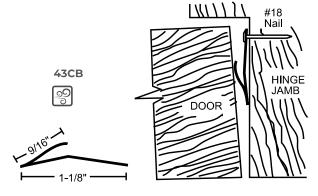
- ₱ #6 x ¾ Stainless Steel SMS Furnished
- Screw Holes Slotted for Adjustment
- Maximum Length 144"





CUSHION BRONZE WEATHERSTRIP

- Cushion Material Will Not Coil. Specify Lengths Required (36", 48", 72" 86", And 96".) Nails Not Included
- Normal Installation Requires ³/₄ lb. of Nails Per 100 ft. of Weatherstrip; Install 2" O.C. Zinc Plated Bronze Finish Nails Available in 1 lb. Bags
- Wafer Head Pilot Point Drive Nails Make Excellent Applications for Metal Jambs, Normal Installation Requires 6 Per Foot
- Install Using #41 Drill Bit. Available with Fast Attach Tape -Specify X "FATT"



GASKETING FASTENERS



#2 x 1/2" FH Phillips SMS



#4 x 5/8" TH Phillips SMS Use 5/64" Drill



#6 x 1/2" FH Phillips SMS Use 7/64" Drill



Phillips Head Top View

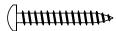


Spanner Head Top View



Torx Security Top View

#6 x 3/4" PH Phillips SMS Use 7/64" Drill



#6 x 1" PH Phillips SMS Use 7/64" Drill



#6 x 1 1/2" PH Phillips SMS Use 7/64" Drill



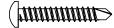
FATT Tape 1/32" Thick



#6 x 1/2" Phillips TEK Screw



#6 x 3/4" Phillips TEK Screw



#6 x 1" Phillips TEK Screw



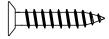
#18 x 7/8" Nail for Spring/Cushion Bronze Weather Strip on Wood Jambs



#8 x 3/4" PH Phillips SMS Use 9/64" Drill



#8 x 3/4" Phillips TEK Screw



#8 x 1" FH Phillips U/C SMS Use 9/64" Drill



#10 x 3/4" FH Phillips U/C SMS Use 11/64" Drill



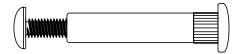




#8 x 1 1/4" TH Phillips SMS Use 9/64" Drill



#4 Wafer Head Drive Nail for Spring/Cushion Bronze Weather Strip on Metal Jambs Use #41 Drill Bit for Pilot Hole



#1/4 - 20 Phillips SNB



#12 x 1 1/4" FH Phillips SMS

PH = Pan Head FH = Flat Head TH = Truss Head MS = Machine Screw SMS = Sheet Metal Screw SNB = Sex Nut & Bolt U/C = Undercut

NOTES

NOTES



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